### A Two-Phase Hybrid GWO:TP-AB Algorithm for Benchmark and Engineering Optimization Problems

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### Abstract

INTRODUCTION: Population-based algorithms are popular stochastic algorithms used for solving optimization problems. Grey Wolf Optimizer (GWO) proposed in 2014 is one of the most studied algorithms in the past decade. Population-based two-phase trigonometric AB (TP-AB) is a recently proposed algorithm for handling optimization problems.

OBJECTIVES: The objective of this work is to propose one new hybrid algorithm combining the strengths of two better performing algorithms in two different phases. The performance is analysed using popular benchmarks and the results are compared with a few popular algorithms available in the literature.

METHODS: One new two-phase hybrid algorithm is designed by taking GWO in its first phase and the second phase of the TP-AB algorithm in the second phase. In the second phase, the Levy Strategy is introduced which was not in the original TP-AB algorithm.

RESULTS: The performance of the new hybrid GWO:TP-AB algorithm is analysed using 23 classic mathematical functions, 10 numbers of the CEC2019 dataset and 18 real-world engineering problems In addition, to demonstrate its capability to handle higher dimension problems, 13 scalable problems are solved. These include unimodal and multimodal instances with dimensions 30, 100, 500 and 1000.

CONCLUSION: The results demonstrate the better performance of the GWO:TP-AB algorithm when compared to several optimization algorithms of recent times.

Keywords: Metaheuristic, Hybrid Algorithm, Grey Wolf Optimizer, Two-Phase AB (TP-AB) Algorithm, Real-World Applications, Industrial Optimization

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#### 1. Introduction

Industrial revolutions increase the focus on industrial digital transformation (IDT) for its industrial value creation potential (Abiodun et al., 2023). In today's digital era, understanding the critical factors that drive industrial digital transformation is essential for any organization to evolve in the technological landscape (Tangwaragorn, 2024). Industrial optimization aims to balance the resources and their usage to achieve the set objectives.

Operations Research (OR) finds its place in almost all elements of manufacturing, marketing, sales and service

activities to improve the profit and reduction in wastages. Designing optimal layouts, efficient scheduling and proper design of machines and machine elements are a few areas of focus in any industry.

Metaheuristic algorithms are popular nowadays in solving complex optimization problems in varying domains of Operations Research due to their versatility and flexibility (Tomar et al., 2024). We could find the applications of such optimization algorithms in solving constrained, unconstrained, single-objective, multi-objective, linear, and non-linear problems with continuous and discrete search spaces. They are more popular due to their ability to combine exploration and exploitation capabilities to reach optimal/near-optimal solutions.



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Exact methods could be effective for smaller problems only. When the problem dimensions increase the computing time increases exponentially. As a result, metaheuristics are widely used by researchers for larger problem sizes to obtain results with acceptable accuracy. The genetic algorithm proposed by Holland (1992) is an evolutionary heuristic algorithm which is population-based and stochastic. Since then, numerous heuristics have been proposed by researchers over the years which could be classified based on:

Nature inspired Evolutionary Algorithms (Example: Genetic Algorithms)

Collective behaviour of swarms inspired Swarm-Based Algorithms (Example: Particle Swarm Optimization of Kennedy and Eberhart, 1995)

Human Behaviour inspired Human-Based Algorithms (Example: Teaching-Learning Based Optimization of Rao et al., 2011)

Science-inspired Science-Based Algorithms (Example: Harmony Search Algorithm of Kim, 2016).

Maths inspired Maths-Based Algorithms (Example: Trigonometric Sine (AB) and T-Cos algorithms of Baskar; 2022, 2024)

Another way of classifying such algorithms is populationbased or trajectory-based.

In population-based algorithms, a set (population) of approximate solutions is generated within the bounds and these solutions are iteratively moved towards the optimal/near-optimal solutions. Evolutionary and swarmbased algorithms fall under this population-based category. On the other hand, trajectory-based algorithms explore the search space by following a single solution path (trajectory) at a time and iteratively refine the single solution. Simulated Annealing (Kirkpatrick, 1983) is a good example of a trajectory-based algorithm.

Based on the number of objectives that need to be optimized, algorithms may also be classified as singleobjective and multi/many-objective optimization algorithms.

Another popular category is hybrid algorithms in which two or more strategies are extracted from better-performing algorithms available in the literature to improve the performance of the new hybrid algorithm.

This paper is one such hybrid algorithm that combines the Grey Wolf Optimizer (GWO) (Mirjalili et al., 2014) and TP-AB trigonometric algorithm (Baskar et al., 2024) whose performances were demonstrated using a set of well-known benchmark problem sets.

The rest of this paper is organized as follows: The newly proposed hybrid algorithm is detailed in Section 2 and Section 3 explains briefly the benchmarks used for analysing the performance of the proposed GWO: TP-AB hybrid algorithm. A comprehensive analysis is performed and some comparisons are performed in Section 4. Finally, in the conclusion section 5, we conclude with a summary, of the main advantages and future work involving the proposed hybrid algorithm.

### 2. Hybrid GWO: TP-AB Algorithm

The objective function of any optimization is usually represented in terms of a mathematical equation which is evaluated for the set of variables that result in minimization or maximization of the objective function. This process of optimization in practical cases is subjected to constraints that are equality or inequality or mixed in nature. The singleobjective minimization function could be defined as presented in equation (1) and two types of constraints in equations (2) and (3).

 $h_k(x_i) = 0$  (equality constraints, k = 1 to K). (3)

The objective function is negated for a maximization problem.

This mathematical expression is evaluated for different input variables (randomly generated initially within the bounds) and the best ones are retained and used for generating the next set of approximate solutions during the next iteration. Different updating expressions are used for generating the new approximate solutions by different algorithms. The quality of newly generated approximate solutions is a function of these updating expressions.

Grey Wolf Optimizer (GWO) is a nature-inspired metaheuristic algorithm proposed by Mirjalili et al. in 2014. It is one of the most studied algorithms in the last decade, and several improvements including hybrid variants have been proposed. Senel et al. (2019) proposed a hybrid algorithm fusing the exploration ability of the grey wolf optimizer (GWO) with the exploitation ability of the particle swarm optimization (PSO). Vo et al. (2024) combined GWO and Cuckoo Search Algorithm (CS) to solve one multi-objective spatial truss design problem.

TP-AB is a two-phase population-based trigonometric algorithm recently proposed by Baskar et al. (2024). This work proposes one two-phase hybrid version by combining GWO (with a linear reduction from 2 to 0) in its first phase and the 'second phase of TP-AB' (without tuning) in the second phase. The Levy Flight Strategy (LFT) is used in the second phase for more randomization.

LFT refers to a random walk in which the step sizes are drawn from a Lévy distribution. Compared to normal distribution, Levy distribution has a higher probability of generating larger steps. The mixture of larger and shorter steps permits to explore the search space and avoids local optima. Sharp peaks and asymmetry are important features of LFT's probability density distribution (PDF).

The shape parameter ' $\beta$ ' is taken between 0 and 2. In this work, the simulations are carried out by taking 1.5 as the shape parameter.

The Levy distribution could be approximated as given in equation (4).

 $L(s) \sim s^{(-1-\beta)}$  (Chawla and Duhan, 2018) where 's' is the step size. (4) The updating expression in the second phase of the TP-AB algorithm without tuning is given in equation (5).



X = X + Sine(2\*pi\*rand)\*Step (5) Where "Step" is the difference between two adjacent approximate solutions.

In the proposed hybrid algorithm, the Levy function "RL" replaces the "*rand*" function keeping other things the same. That is, the updating expression used here is as given in equation (6).

X = X + Sine(2\*pi\*RL)\*Step. (6) Figure 1 shows the flowchart of the proposed hybrid algorithm.



Figure 1. Flowchart of GWO:TP-AB Algorithm

"RL" in the flowchart refers to the Levy Function with a beta value of 1.5. Studies have shown that a beta value of 1.5 can provide a good balance between exploration and exploitation in various contexts (Cui et al., 2022). It allows for the generation of both small and large steps in the search space, increasing the chances of finding good solutions.

The choice of  $\beta = 1.5$  in Lévy flight is a compromise between exploring a wide search space and exploiting promising regions, making it a popular and effective choice – for various optimization problems.

The new algorithm is coded in MATLAB (online version) and run on a desktop i5 PC with 8 GB RAM.

#### 3. Benchmarks Used

For assessing the performance of optimization algorithms, several benchmark datasets are available in the literature with their optimal values, number of variables, constraints and bounds. The first dataset of 23 classic functions (Mirjalili and Lewis, 2016) has three different sub-sets; the first seven problems are unimodal (F1-F7), the next six problems (F8-F13) are multimodal and the remaining problems (F14-F23) are fixed dimensional multimodal instances that have dissimilar search spaces. The second sub-set (F8-F13) has multiple local optima which increase exponentially with increasing dimensions.

The second dataset considered is 10 composite functions of CEC2019 (Table 1), popularly identified as the "100-digit challenge". Complete details could be seen in the technical report published by Price et al. (2018). The salient feature of this dataset is that the optimal value is "1" for all ten problems.

#### Table 1. CEC2019, 100 Digit Challenge Test Functions [Price et al., 2018]

S. No.	Function	Dime nsion	Search Span	Opti mal
1	Storn's Chebyshev Polynomial Fitting Problem	9	[-8192, 8192]	1
2	Inverse Hilbert Matrix Problem	16	[−16384 , 16384]	1
3	Lennard-Jones Minimum Energy Cluster Problem	18	[-4, 4]	1
4	Rastrigin's Shifted and Rotated Function	10	[−100, 100]	1
5	Griewangk's Shifted and Rotated Function	10	[-100, 100]	1
6	Weierstrass Shifted and Rotated Function	10	[-100, 100]	1
7	Schwefel's Shifted and Rotated Function	10	[-100, 100]	1
8	Schaffer's Shifted and Rotated F6 Function	10	[-100, 100]	1
9	Happy Cat Shifted and Rotated Function	10	[-100, 100]	1
10	Ackley Shifted and Rotated Function	10	[-100, 100]	1



The third set of problems is 18 numbers of real-world constrained engineering problems. Finally, 13 scalable problems (Mirjalili and Lewis, 2016) with dimensions 30, 100, 500, 1000 and Cobb-Douglas Production Function are analysed. The number of variables, constraints and optimal costs are presented in the results and discussions section.

### 4. Results and Discussion

The performance is analysed using the above-described 23 classic benchmark functions, the tough CEC2019 test suite and, 18 constrained real-world engineering problems.

Arora et. al. (2019) proposed one hybrid algorithm by combining Grey Wolf Optimization and the Crow Search Algorithm (GWOCSA) and compared the performance with 10 other algorithms; Bat Algorithm (BA), Biogeographybased optimization (BBO), Crow Search Algorithm (CSA), Dragonfly Algorithm (DA), Genetic Algorithm (GA), Grey Wolf Optimizer (GWO), Particle Swarm Optimization (PSO), School Based Optimization (SBO), Enhanced Grey Wolf Optimizer (EGWO) and Accelerated Grey Wolf Optimization (AGWO). The authors used a population size (PS) of 30 for all benchmarks. The GWO:TP-AB is run for the same number of function evaluations (NFE) and the "mean" results are compared (Table 2 to Table 4). The PS is taken as 5 and 30 in separate simulations and the number of iterations varies to keep the NFE the same

Table 2. Classical 23 Functions: F1-F7 Results (NFE: 9000; Trials: 30)

E No	PS GWO:TP-AB				Arora et. al.		
1.110.	FO	Minimum	Mean	Maximum	STD	Best Mean	Algorithm
F1	5	2.6983e-47	4.3867e-43	1.1016e-41	2.0028e-42		
	30	2.9548e-24	1.7420e-22	2.2166e-21	4.2034e-22	1.01e-28	GWOCSA
F2	5	5.1319e-31	6.5977e-29	4.3354e-28	1.0716e-28		
	30	1.0425e-14	1.1618e-13	3.7946e-13	8.9822e-14	1.50e-17	GWOCSA
F3	5	4.2321e-03	1.8745	18.949	3.9349		
	30	0.1206	7.2749	52.776	11.122	5.18e-04	GWOCSA
F4	5	1.7251e-05	1.4758e-03	0.010886	2.5913e-03		
	30	1.0515e-03	0.022094	0.1184	0.025889	2.07e-07	GWOCSA
F5	5	25.133	25.714	28.717	0.7431		
	30	25.590	26.147	28.727	0.5528	27.0	GWOCSA
F6	5	8.1793e-05	0.048195	0.4988	0.1163	1.23	GWOCSA
	30	2.3421e-04	0.2890	0.9180	0.2286	1.20e-03	PSO
F7	5	1.4706e-03	6.3952e-03	0.014130	2.7275e-03		
	30	3.9778e-03	9.8687e-03	0.019780	4.0070e-03	1.92e-03	GWOCSA

Table 3. Classical 23 Functions: F8-F13 Results (NFE: 9000; Trials: 30)

		GWO:TP-AB				Arora et. al.	Arora et. al.	
F.No.	PS	Minimum	Mean	Maximum	Standard Deviation	Best Mean	Algorithm	
F8	5	-9994.5	-8014.7	-5294.5	1214.8	-3.57e03	GWOCSA	
	30	-8793.4	-6268.3	-5126.6	824.08	-2.84e+71	BA	
F9	5	12.183	49.651	135.86	29.854			
	30	17.083	48.145	131.62	26.222	1.19	GWOCSA	
F10	5	7.5495e-15	1.4181e-14	2.1760e-14	3.1959e-15			
	30	4.4453e-13	3.0334e-12	1.3938e-11	2.7647e-12	1.37e-14	GWOCSA	
F11	5	0.0	0.012906	0.049090	0.013932			
	30	0.0	4.3439e-03	0.018402	6.0436e-03	0.0	GWOCSA AGWO	
F12	5	4.1374e-06	7.2490e-03	0.2075	0.037868			
	30	2.4607e-05	0.026940	0.2142	0.045540	4.92e-02	GWOCSA	
F13	5	1.4298e-04	0.1679	0.6053	0.1508	0.939	GWOCSA	
	30	6.6747e-04	0.2722	0.5350	0.1383	5.68e-02	SBO	



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E No	DC	GWO:TP-AB			o	Arora et. al.	
F.NO.	P3	Minimum	Mean	Maximum	Standard Deviation	Best Mean	Algorithm
F14	5	0.9980	3.6044	18.304	4.2355		
	30	0.9980	0.9980	0.9980	1.8281e-13	9.98e-01	GWOCSA
F15	5	3.0753e-04	5.1487e-03	0.020363	8.5396e-03		
	30	3.7232e-04	1.9196e-03	0.020363	5.0142e-03	3.38e-04	GWOCSA
F16	5	-1.0316	-1.0316	-1.0316	6.3477e-16		
	30	-1.0316	-1.0316	-1.0316	1.2596e-13	-1.03	All
F17	5	0.3979	0.3979	0.3979	4.5608e-14		
	30	0.3979	0.3979	0.3979	9.3996e-15	3.98e-01	All except GA
F18	5	3.0000	8.4000	84.000	20.550		
	30	3.0000	3.0000	3.0000	1.0615e-14	3.0000	CSA, DA, GWO, PSO, EGWO, AGWO, GWOCSA
F19	5	-3.8628	-3.8628	-3.8628	2.2809e-15		
	30	-3.8628	-3.8628	-3.8628	5.0154e-12	-3.86	All except GA
F20	5	-3.3220	-3.2719	-3.1376	0.062771		
	30	-3.3220	-3.2824	-3.2031	0.057005	-3.31	GWOCSA
F21	5	-10.153	-7.9446	-2.6305	3.2742	-6.80	GWOCSA
	30	-10.153	-9.2054	-2.6305	2.1916	-9.14	GWO
F22	5	-10.403	-9.2624	-1.8376	2.6578	-8.76	GWOCSA
	30	-10.403	-10.403	-10.403	3.3586e-05	-10.4	GWO
F23	5	-10.536	-9.0955	-2.4217	2.9890	-8.82	GWOCSA
	30	-10.536	-10.536	-10.536	3.9977e-05	-9.72	GWO

Table 4. Classical 23 Functions: F14-F23 Results (NFE: 9000; Trials: 30)

When all 23 functions are considered, GWOCSA accounts for 13/23 best "mean" results, GWO:TP-AB is closely behind at 12/23 for best results, and GWO reports the best results in 7/23 cases.

That is, GWO:TP-AB performs reasonably well among the considered 12 algorithms especially better than the original GWO and at par with the hybrid GWOCSA for this dataset.

Figure 2 shows the convergent curve for the unconstrained "sphere" function for 20 trials (dimension: 30) with a broader search range of [-100, 100].

The convergence is steep during earlier iterations and remains almost flat after 40 iterations. The curve shows the consistency of convergence also for this function.

Lei et. al. (2023) proposed one Enhancing Grey Wolf Optimizer with Levy Flight (LFGWO) and analysed the performance with eight other algorithms; AHA, AO, DA, DMOA, GBO, HGS, HHO, and MVO. It was concluded that LFGWO reported the best "mean" results in 9 of the 10 problems of the CEC2019 dataset. However, LFGWO



reported values below "1" in 7 of the 10 cases whereas; the optimal values are "1" in all cases. Hence, the results of LFGWO are discarded and the second-best "mean" results



are considered. GWO:TP-AB is run again for the same NFE and results are compared (Table 5).

For the tough CEC2019 dataset, GWO:TP-AB reports better "mean" values in 5/10 cases and HGS (Hunger Games Search) in 4/10 cases.

One hybrid algorithm of Grey Wolf Optimizer and Harris Hawks Optimization (HGWO) was proposed by Tu et. al. (2023) and the performance was analysed in a few datasets including four real-world engineering problems.

The results obtained after 15000 NFE were compared with seven popular optimization algorithms; GWO, WOA, GJO, MVO, SSA, SOA, and AOA and three hybrid algorithms; AGWO\_CS, PSOGWO and AGWO. GWO:TP-AB is simulated for the same NFE (Table 6, Table 7) and results are compared. The results show that in all four cases, GWO:TP-AB is ahead of all other algorithms when the population size is 5 and better in 2 of the 4 cases if the population size is increased to 30 keeping NPE constant. The penalty approach is applied with a penalty parameter of  $10^9$ .

Finally, the GWO:TP-AB algorithm is tested against a few more constrained real-world engineering other than those listed in Table 6. The results are presented in Table 8, the summary of which in Table 9. In this simulation also, NFE is taken as the same 15000 and the best costs reported in 20 trials are taken. The first 11 problems are taken from the paper of Bayzidi et. al., 2021, Himmelblau's Function (Himmelblau, 1972), discrete spring (Deb and Goyal, 1997) and, continuous stepped cantilever beam (MathWorks Help Center) are the other three problems analysed. The penalty approach is applied with a penalty parameter of  $10^9$  here also.

Table 5	. CEC2019:	Results	(NFE:	10000;	Trials: 30)
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		GWO:TP-AB				Lei et. al.	
F.No.	PS	Minimum	Mean	Maximum	Standard	2 <sup>na</sup> Best	Algorithm
					Deviation	Mean	
F1	5	8.0475e+06	1.0401e+09	5.9214e+09	1.3994e+09		
	100	4.6057e+07	1.2903e+09	3.2562e+09	9.0679e+08	9.95e+09	ННО
F2	5	18.3429	18.3429	18.3429	1.0565e-13		
	100	18.3434	18.3445	18.3459	6.6920e-04	64.4	AHA
F3	5	13.7024	13.7024	13.7024	4.2034e-07		
	100	13.7024	13.7024	13.7024	1.1931e-07	12.7	AHA
F4	5	17.9143	50.8669	107.9310	25.0574		
	100	22.2618	49.1965	65.6646	11.0490	646	HGS
F5	5	2.0129	2.2382	2.6805	0.1690		
	100	2 0754	2 5540	2 7/51	0 1521	1.43(I)	GBO
	100	2.0734	2.3348	2.7451	0.1331	1.63 (II)	HGS
F6	5	10.1574	12.0530	13.2727	0.8014		
	100	9.7858	12.0989	13.2506	0.8323	7.41	HGS
F7	5	70.8095	475.9432	1.1057e+03	282.8184		
	100	206.2003	638.0031	996.8844	196.0447	608	HGS
F8	5	2.1125	5.3242	6.8696	1.0878		
	100	2.3297	4.7987	6.5713	1.0689	4.59	HGS
F9	5	3.3918	3.6207	4.0527	0.1822		
	100	3.4218	3.7690	4.0961	0.1744	64.2	GBO
F10	5	1.0000	20.7783	21.6454	3.7372		
	100	3.7712	20.9394	21.7370	3.2436	20.2	HGS



Problem	No. of Variables	No. of Constraints	Optimal Value	GWO:TP-AB	APD	HGWO (Tu et. al.)
Pressure Vessel	4	4	5885.332773	5885.3327736	1.01948E- 08	5885.334276
Speed Reducer	7	11	2994.424466	2994.4244658	0	2994.613691
Three- Bar Truss	2	3	263.8958434	263.89584338	0	263.8958539
Welded Beam	4	7	1.724852308597	1.724852317362	5.08159E- 07	1.725201706

Table 6. Constrained Engineering Problems [Tu et. al., 2023]

Table 7. Four Real-World Engineering Problems: Results (NFE: 15000; Trials: 20)

		GWO:TP-AB				
Problem	PS	Minimum	Mean	Maximum	Standard Deviation	
Pressure	5	5885.332773616459	6330.373584443833	7319.000702050244	566.8030181064092	
Vessel	5	2351997271180153	3515427075326443	3992882035672665	4031758913770318	
	30	5885.808221375861	6063.741826910575	6901.176660791176	298.2040189605771	
	00	6489940322935581	5825876258313656	8005578778684139	1610410478897393	
Speed		2994 424465756736	2994 424523466068	2994 425611988040	0.000256215478349	
Reducer	5	4811256993561983	4218397364020348	6004085671156645	9746607718094981	
		401120000001000	1210001001020010		7205	
	20	2994.442854964683	2994.521409040356	2994.612996779795	0.054145148091894	
	30	6472675204277039	9571208208799362	5941932741552591	3919040025102905 24	
					0 002627642957340	
Three Bar	5	263.8958433765234	263.8969798296510	263.9078447126003	2187295227960817	
Iruss	•	3037916580215096	0209185038693249	0841222032904625	101	
					0.002450429052419	
	30	263.8958511865188	263.8969699162076	263.9068374935147	8489055474059483	
		2567064603790641	9495057174935937	8581957053393126	686	
Woldod		4 704050047060065	1 705005751104010	1 7200/5/07567020	0.003356452198412	
Ream	5	1.724052517502505	9965470348906820	4305620917293709	4533540705392908	
Deam		<i>554313222412</i> 5555	000041004000020	4000020011200100	876	
	20	1.725274403004670	1.729033081226155	1.735730645879692	0.002786684135570	
	30	9422521189480904	1773900691841845	8350096777649014	4730201100890414 870	
					010	



Table 8. GWO:TP-AB; Real-Wo	rld Engineering Problems:	Results (PS: 5; NFE: 15000; Trials: 20)
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Problem	Minimum	Mean	Maximum	Standard Deviation
Gear Train X = [49.47	2.700857148886513 3510618295276270 e-12 7940326733609310849	3.885600265842422 7023371842362580 e-10 9715257064, 19.176286	0.00000001361649 1390639914138666 632958431 0142642175276250782	4.933931658925533 4254863205465302 e-10 218989,
Himmelb lau	- 30665.53867174592 9605094715952873	- 30665.09025723783 9978188276290894	- 30662.86979485190 3861854225397110	45j 0.830034906393407 7120663346249784 8
X = [78.0, 44.999999	33.0000000001315854 9999989768184605054	09235412953421, 29.99 557323, 36.7758129053	9525602588212436216 37180080946200178004	9633968733, 48]
Spring (Cont.) X = [0.051	0.012665288863087 1211100847872899 07 7402502980488579464	0.012893069386288 7909423298182787 22 8683372543, 0.357950	0.013698309070519 8630454564323599 7 3800756076437039610	0.000285573533930 0641273396763608 6163 00275684,
11.217070	9357448110665700369	928169]		
Spring (Disc.)	2.658559165969599 2916567774955183	2.682082452191697 7190016950771678	2.800157076098202 413305671143462	0.034328213635197 3354848610142653 34
X = [0.258 1.2230410	5907229116602423779 )0996380715749012324	96250417887, 0.853027 452248]	2723764701359172590	08554508,
Corrugat ed Bulk Head	6.842958010080837 8162469125527423	6.843552251950866 2497855766559951	6.850007816968991 7473306195461191	0.001663136831300 5936380305493926 812
X = [57.69 57.692307	2307692307692307692 6923076923076923076	2307692308, 34.147620 592308, 1.05]	348674351475892763	119191,
I-Beam Deflectio n	0.013074118905223 3346828968407749 02	0.013074119012222 5844211234502267 87	0.013074119853702 5430509439516413 29	0.00000000254385 8803023858375654 7308798888
X = [80.0,	50.0, 0.9, 2.321792260	6924643584521384928	5717]	
Piston Lever X = [0.050 4.0830271	8.412698323106445 3860881258151494 0000000000039093728 7983621921149506306	79.98971371372570 6156765227206051 325461332468, 2.04151 639214, 120.0]	167.4727522629003 1469034147448838 3589918118043442518	81.18707042392038 8861915853340179 86831504,
Car Side Impact	22.84296946106668 3578565061907284	22.94304873921230 1256884529720992	23.83879355386385 8676322706742212	0.231674390762749 0661749192213392 2
X = [0.500 1.3022301 0.5000000 0.7665259 0.0007713	0000000765888463760 986541147122977690 98710249288501614728 9203021693723556495 33108118118047600436	06888645678, 1.116345 742118, 0.5000000000 3374989, 0.6453167030 5699374, -19.56507884 6648636446]	7460717085556467509 00161870516990347823 0796312930718272582 0901410472952193231	9377399, 0.5, 359, 1.5, 4532, 1322, -
Cantilev er Beam	1.339958586868323 6977716433102614	1.340084493560021 7944227097177645	1.340496753767818 9604122280798038	0.000135852180184 2391379510494031 6349
X = [6.018 4.4881755 2.1555309	4156597786753195578 60423953903759866079 90314787754167014099	3057784587, 5.3081637 97812, 3.503409497765 9948571	3744538338996790116 5511471101262941374	665285, 4,
Tubular Column	26.48636147244781 4691122403019108	26.48636149114111 7596725962357596	26.48636184594287 3571857489878312	0.00000083511676 2320275793193060 38498072



X = [5.452	1807362239060879005	592141766, 0.2916264	2929940890690332366	830262]
Stepped				
Cantilev	63182.59189017744	64635.92670512168	67554.01241114015	1148.502154952016
er	2110143601894379	1152377277612686	2835287153720856	3262059213593602
(Cont.)				
X = [3.020	7850831358924459379	977633944, 60.379446	4897025022764864843	33873,
2.8362681	18804935965090407989	991919, 56.7151539886	8000090715213445946	6,
2.5404275	54769879186582670627	710365, 50.8057144054	534646215870452579	1,
2.2156790	9862277057086998865	599788, 44.2930907322	9737236943037714809	92,
1.7565262	26857459659426297093	388711, 34.9358218388	4927161443556542508	33]
Stepped				
Cantilev	63940.58604217450	64567.88959520826	66332.01489590133	717.9882011163940
er (Disc.)	1926638185977936	028892770409584	1328786909580231	6604808755218983
P=10^3				
X = [0.516	4485104136941062691	3349915412, 1.0, 0.999	9649158618822641919	62121913093,
0.6704318	32206102891473875615	5702127, 0.3646817184	9495778502614484750	)666,
0.5682596	68177104879686112326	645344, 2.20455569946	3084827982584101846	64,
44.091113	37561596646605721616	65186, 1.74975728498	3161298441700637340	)5,
34.995137	75711567251869382744	418935]		
D-1040	64334.68813721633	65285.22925308065	68830.70504375842	1285.026504302996
F=10-9	3416290581226349	8963881433010101	5745181739330292	0452258819714189
X = [0.411	4187879609244591350	1478571561, 0.945545	5453147020294935032	3251565, 1.0,
0.5107983	37050743448489953379	9976214, 0.3996676179	0870086734628330304	1986,
0.5951794	18631771078193963830	0926805, 2.2250047407	2446419171456000185	557,
44.500089	9546290256125757878	318059, 1.74977249982	0752225119235845340	)9.
34.995389	95530541103653376922	201138]		
Pressure	6059.714340026797	6601.494375016084	7544.492517925084	506.4246785388986
Vessel	7995099499821663	6320795826613903	9396339617669582	6091776639223099
X = [12.96	8038549028149120090	347423684, 6.6985812	2743516381928543523	827102,
42.098445	55549852540912070253	339827, 176.63659634	8923063715119496919	21]
RCC	359.20799999999999	360.1398000049356	362.6340000000000	1.462536937870176
Beam	6998667484149337	3693453324958682	1455191522836685	9118578113193507
X = [0.265	9564063821208135252	20499422099, 0.484673	3443669066221382024	6506657, 8.5]

The convergent curve for the constrained "car side impact" problem is presented in Figure 3 for 20 trials. The lower bound is [0.50, 0.50, 0.50, 0.50, 0.50, 0.50, 0.50, 0.50, 0.50, 0.50, 0.50, 1.5

It is one of the toughest problems with 11 variables and 10 constraints. Unlike the sphere function, the variations in cost are slightly higher during earlier stages of iteration. However, the curves remain flat after 60 iterations. Another observation is that the curves are not steep but moderately curved while converging.

18 problems considered (Table 7 and Table 9) have a mixture of continuous or discrete or both discrete and continuous variables. APD in Table 9 refers to Average Per cent Deviation from the optimal value. Most of the variables are continuous and, the following benchmarks have discrete or discrete and continuous variables:



Figure 3. Convergent Curve for the Constrained Car Side Impact Function



S.N	Problem	Dimen	Constr	Optimal Value	GWO:TP-AB	APD
1.	Cantilever Beam	5	1	1.3399576	1.339958586868	7.36492E-05
2.	I-shaped Beam	4	2	0.0130741	0.013074118905	0
3.	Tubular Column	2	6	26.486361473	26.486361472448	-2.08409E-09
4.	Piston Lever	4	4	8.41269832311	8.412698323106	0
5.	Corrugated Bulkhead	4	6	6.8429580100808	6.842958010081	0
6.	Pressure Vessel (different version) Tension/Compre	4	4	6059.7143350484 36	6059.7143400267 98	8.2155E-08
7.	ssion Spring	3	4	0.01266051	0.012665288863	0.037746212
8.	Gear Train	4	0	2.70085714e-12	2.70085714e-12	0
9.	Reinforced Concrete Beam	3	2	359.2080	359.2080	0
10.	Car Side Impact Cantilever	11	10	22.84296954 63893.43079587	<b>22.842969461067</b> 63893.43130309	-3.45546E-07
11.	Stepped Beam (Discrete)	10	11	(violating the sixth constraint)	(violating the sixth constraint) 64334.68813722	7.93853E-07
					(satisfying all constraints)	
12.	Himmelblau's Function	5	6	-30665.5398	- 30665.538671745 930	-3.67922E-06
13.	Tension/Compre ssion Spring (Discrete)	3	8	2.65855916	2.658559165970	2.24558E-07
14.	Cantilever Stepped Beam (Continuous)	10	11	63408.9	63182.591890177 442	-0.356902753

Table 0	Constrained	Engineering	Droblomo	/DC.		15000.	Trialer 201
Table 9,	Constraineu	Engineening	FIODIEIIIS	(ГО.	$\mathbf{J}, \mathbf{N} \mathbf{\Gamma} \mathbf{\Box}$ .	13000,	Thais. 20)

Pressure Vessel: The first two are discrete variables Gear Train: All four are discrete variables

Reinforced Cement Concrete Beam: The first two are discrete variables

Tension/ Compression Spring (Discrete): The first two are discrete variables

Cantilever Stepped Beam (Discrete): The first six are discrete variables.

In 11 out of 18 instances, GWO:TP-AB reports the optimal values (marked in bold) whereas in the remaining 7 cases the results are very close to the optimal values.

In the case of the stepped cantilever beam (discrete) problem, we get a higher cost of 64334.68813722. The variables' set is,

X = [3.0, 60.0, 3.10000000000000888178419700125,55.0, 2.60000000000000888178419700125, 51.0,

2.2250047407244641917145600018557,

44.500089954629025612575787818059,

1.7497724998207522251192358453409,

34.995389553054110365337692201138] the and constraints' set is,

G = [-3.2339e-01, -3.8246e+02, -6.9151e+02,

1.2034e+03, -1.1111e+02, -2.3665e-07, -3.4544e-05, -2.1842e-06, -3.8462e-01, -2.2581e+00, 0].

Here, though the reported cost is high, all constraints are satisfied.

However, when the penalty parameter is reduced to  $10^3$ from  $10^9$ , the new cost obtained is 63893.43130309. Corresponding variables and constraint sets are: X = [3.0, 60.0, 3.10000000000000888178419700125,55.0, 50.0,

2.60000000000000888178419700125,

2.2045556994630848279825841018464,

44.091113756159664660572161665186,

1.7497572849831612984417006373405,

34.995137571156725186938274418935];

G = [-5.0285e-05, -2.8800e-06, -1.5385e+02,1.2034e+03, -1.1111e+02, 4.7155e-02, -4.6455e-06, -1.0574e-07, -7.6923e-01, -2.2581e+00, 0].

Here though the cost is less, the sixth constraint is violated.

SNS algorithm (Bayzidi et. al., 2021) reports a cost of 63893.4307958715 (NFE: 20000) which is close to the



value obtained above for 15000 NFE. However, when the results given in the SNS paper are analysed, the obtained constraints set is, G = [-1.4881e-06, -2.3780e-06, -1.5385e+02, -1.2034e+03, -1.1111e+02, 4.7155e-02, 0, -4.5361e-09, -7.6923e-01, -2.2581e+00, 0]. That is, the sixth constraint is violated here also.

Above discussed analyses demonstrate the effectiveness of the newly proposed hybrid algorithm in solving realworld engineering problems.

# 4.1. Performance on a few High Dimensional Benchmarks

Abualigah et al. (2021) proposed one Arithmetic Optimization Algorithm (AOA) and its performance were compared with several benchmarks. The benchmarks include scalable sets of unimodal and multimodal test functions (F1–F13) with four dimension spaces (30, 100, 500, and 1000). The results were compared with 11 other popular algorithms which include GWO, GA, PSO and Differential Evolution (DE). GWO was ranked second behind AOA among 12 algorithms

For the same NFE, the proposed algorithm is run and results are presented in Table 10.

Function	Dimensions	Min	Mean	STD
F1	30	1.8001e-165	7.0612e-156	3.8134e-155
	100	1.5797e-89	7.5366e-85	1.7290e-84
	500	4.5379e-48	2.4857e-45	6.3428e-45
	1000	1.1060e-38	1.3048e-36	1.8493e-36
F2	30	8.5273e-107	2.9422e-100	7.9454e-100
	100	4.9259e-62	1.9907e-59	2.9870e-59
	500	2.6689e-37	1.8016e-36	1.9349e-36
	1000	36.9111	1.7440e+305	Inf
F3	30	2.9824e-17	1.6685e-07	9.1082e-07
	100	187.7449	2.1837e+03	1.9332e+03
	500	5.2263e+05	6.4115e+05	7.8782e+04
	1000	2.1779e+06	2.9122e+06	4.7946e+05
F4	30	3.9841e-18	7.7940e-14	2.6726e-13
	100	0.2699	3.8297	3.5131
	500	60.1462	66.8094	3.7809
	1000	72.3021	76.3728	2.8889
F5	30	23.9472	24.2096	0.1600
	100	93.7587	95.9218	1.9525
	500	497.0563	497.8931	0.1848
	1000	996.9183	997.6922	0.1875
F6	30	2.5473e-14	1.0584e-10	2.2125e-10
	100	4.9810	6.6586	0.8581
	500	92.2365	95.1988	1.6096
	1000	211.8232	215.4090	1.8141
F7	30	8.4695e-04	0.0019	8.6477e-04
	100	0.0026	0.0074	0.0023
	500	0.0131	0.0280	0.0090
	1000	0.0240	0.0449	0.0114
F8	30	-1.0122e+04	-8.2140e+03	1.2301e+03
	100	-2.9545e+04	-1.8776e+04	5.3723e+03
	500	-8.5594e+04	-5.1633e+04	1.9095e+04
	1000	-1.3466e+05	-7.6548e+04	3.2235e+04
F9	30	10.9446	46.6085	26.8965
	100	21.3406	186.8156	124.6664
	500	3.4043	116.9499	156.7475
	1000	11.0667	63.9113	43.7354
F10	30	3.9968e-15	7.1942e-15	1.0840e-15

Table 10. Results of Functions: F1 to F13 [Abualigah et al., 2021]



	100 500 1000	7.5495e-15 2.8866e-14 3.9524e-14	1.4300e-14 3.6445e-14 5.4564e-14	2.8529e-15 4.2483e-15 6.9621e-15
F11	30	0	0.0076	0.0092
	100	0	0.0065	0.0138
	500	1.1102e-16	6.4139e-04	0.0035
	1000	2.2204e-16	0.0048	0.0143
F12	30	7.9174e-16	0.0138	0.0358
	100	0.0440	0.0901	0.0403
	500	0.6355	0.7016	0.0326
	1000	0.7715	0.8252	0.0243
F13	30	3.5036e-13	0.0433	0.0701
	100	1.5172	3.3119	0.7783
	500	43.1530	44.4169	0.6382
	1000	93.4243	95.5878	1.0833

The results show that the proposed hybrid GWO:TP-AB algorithm performs better than GWO in 35 out of 52 cases when the "mean" values are considered. It outperforms GWO in 34 cases if "standard deviation" is the metric.

It performs well in 10 problems of dimension 30, 9 each of dimensions 100 and 1000 and, 7 problems of dimension 500 for the "mean" results.

The SD is better in 11 cases of dimension 500, 9 of dimension 1000, 8 of dimension 30 and 6 problems of dimension 100.

#### 4.2. Cobb-Douglas Production Function

The Cobb-Douglas production model (Felipe and Adams, 2005) is a maximization problem. It has two input variables; units of capital ( $\mathbf{K}$ ) and, the units of labor ( $\mathbf{L}$ ) invested in the economy. " $\mathbf{A}$ " refers to the total factor of productivity,

The general model can be expressed as presented in equation (7).

$$Y(K,L) = A * L^{\alpha} * K^{(1-\alpha)}$$
<sup>(7)</sup>

If a manufacturing activity is more labor-intensive, " $\alpha$ " takes a higher value. In most of the cases, it takes a value of 0.6. This is one of the widely studied forms of a production problem which includes economics of production also.

To demonstrate the ability of the proposed algorithm, the following objective function (equation 8) is solved.

Maximize Production, 
$$Y = 300 \times L^{0.6} \times K^{0.4}$$
. (8)

In this case, the capital cost "K" is assumed as 130 units and the labor cost "L" as 85 units. If the maximum cost is fixed as 100000 then, the inequality constraint can be expressed as in equation (9).

$$Total \ Cost = 130^*K + 85^*L \le 100000.$$
(9)

The search range is taken as [0, 500] for both '*K*' and '*L*'.

Table 11. Cobb-	-Douglas Proble	em: Results for	r Different
Pop	ulation Sizes a	nd Iterations	

Population Size: 5						
IT 100	IT 200	IT 500	IT 750	IT 1000		
-	-	-	-	-		
139541.	139541	139541	139541	139541		
1059	.1181	.1734	.1837	.1866		
Number of Function Evaluations: 10000						
PS: 5	PS: 10	PS: 20	PS: 25	PS: 50		
-	-	-	-	-		
139541.	139541	139541	139541	139541		
1884	.1876	.1679	.1700	.1435		
Standard Deviation						
7.1064	3.1096	1.8551	2.2806	1.6191		
	3					

Table 11 shows the results for this problem when different population sizes (5, 10, 20, 25 and 50) and number of iterations (100, 200, 500, 750 and 1000). For 1000 iterations (NFE = 10000), the obtained cost is 139541.1866 which is very close to the known value of 139541.6776.

As the number of iterations increases, the results improve. When the population size is 5, the result is better when compared to the population size of 50. However, the standard deviation (SD) is high when the population size is 5.

Figure 4 shows the convergence curve for 100 iterations and 20 trials. The steep curves below 10 iterations show the improvements are high during initial stages and remain almost flat after 40 iterations.





Figure 4, Convergent Curves for the Cobb-Douglas Problem

## 5. Conclusion, Limitations and Future Work

This paper combines the capabilities of one of the most popular optimization algorithms in the literature, GWO and another recent population-based TP-AB algorithm. It is a two-phase hybrid algorithm in which GWO improves the population in phase I and, the second phase of the TP-AB algorithm in phase II. In the second phase, the Levy strategy is applied to randomize the created solutions.

The new hybrid algorithm GWO:TP-AB is tested against 23 classic test functions, a tough CEC2019 dataset and 18 real-world engineering problems. Real-world engineering problems include continuous, discrete, discrete and continuous variables. In all cases, the performance is better than many other popular algorithms of recent times. To demonstrate the ability of the algorithm to handle larger dimension problems, 13 unimodal and multimodal problems are tested for 30, 100, 500 and 1000 dimensions. The "mean" and "standard deviation" results indicate its better performance over several algorithms including GWO.

The preliminary analyses show that the proposed hybrid GWO:TP-AB algorithm is a fair competitor for similar algorithms available in the literature. The main limitation of this algorithm is that the problems and constraints should be represented as mathematical expressions accurately. Future work includes the feasibility of solving multiobjective and other industrial optimization problems in the digital domain using the proposed hybrid algorithm.

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