

Operational reliability as a resource for increasing the efficiency of electromechanical systems of rope shovels

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Abstract

Кр'я qtrnj g'ucvkecn't guctej "qh'qr gtcvqpen't gkcdkks' "qh'vj g'tqr g'uj qxgn'y qtrkpi 'kp'vj g'eqpf kkp'u'qh'vj g'Mw pgum'eqcn' dculp' Mw dculu'ku'gzgewgf 0Kpf g'zgu'qh't gkcdkks'. f kntdwwq'ny u'qh'ko g'r gt'hcwn'cpf 't g'vqt'kpi 'ko g'qh'grgo g'p'u'qh'tqr g'uj qxgn'grgetqo gej cplecn'uf ugo 'ctg'f g'kpgf 0K'y cu'r tqxgf 'vj cv'vj g'qdv'kpgf 'ucvkecn'f cv'ecp'h'pf 'cr r'kecv'p'y j gp' uej gf w'kpi 'cevkpu'ht'kpetgcug'kp'qr gtcvqpen't gkcdkks' "qh'qr gp/r k'o k'pg'tqr g'uj qxgn'p'q'p'p' 'kp'vj g'eqcn'dculp'qh'Mw dculu' cnuq'kp'q'vj gt't'gi k'p'u'y kj 'qr gp/r k'o k'kpi 'qh'eqcn'

Keywords: reliability, rope shovel, time per fault, restoring time.

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1. Introduction

The Kuznetsk coal basin (Kuzbass) is one of the most large-scale coal de-posits of the world. It is located in Western Siberia, in the territory of the Kemerovo region.

In the last time a number of measures for strengthening of the material re-sources of electromechanical service on open-pit mines is taken. These measures positively affect on lost time reduction of electric mine equipment at the emergency and scheduled repairs. In this regard, it is impossible to use the data on reliability obtained earlier without the necessary adjustment as essential mistakes when calculating are possible.

Need to provide the required accuracy of the end results is other reason and therefore indicators of reliability as a basis for calculations have to be received with a high fiducial probability. Thus, carrying out researches of an electromechanical inventory reliability of open-pit mines is very important task.

By data [1] on average on one planned repair stop is necessary 12 failures of the rope shovel, and fall on one hour of its work in the mode of dredging loading of mining rock weight – 1,5-2,0 h idle time in the system of

repair. In [2] it is shown that the rope shovel calendar time capacity factor on Kuzbass open-pit mines makes 0,57-0,68, and failures of electric equipment make up to 40% of all number of malfunctions [3 - 6]. Such rather low indexes are explained, mainly, by a large number and duration of idle times which main part is connected to need of realization of various emergency repairs. In this regard increase in reliability of electric equipment is an important reserve of increase in productivity of a mining inventory in open-pit mines.

2. Technique of collecting and processing of statistical information on reliability of various systems of open-pit mines

According to [7, 17] information on reliability of products has to correspond to requirements of reliability, completeness and uniformity. The reliability of the obtained information is provided with the operation control system of electric equipment, competence and responsibility of the persons observing. The regularity and timeliness of the received information is provided with continuous filling out of registration documents. The

completeness of information is provided with the total and precise reflection of all information on term of use and an inventory operability.

The institute of mining of A.A. Skochinsky developed a complex technique of collecting and processing of statistical data on operational reliability of mine electric equipment [18] which can be assumed as a basis in relation to electric equipment of open-pit mines. According to this technique for ensuring reliability of the indicators of reliability obtained as a result of processing of statistical data it is necessary to receive in advance established sample size (the number of breakages and time of repair) caused by necessary time of observation of particular number of an inventory. For this purpose it is necessary to know the guaranteed sample size n which would satisfy a fiducial probability α and the limiting relative error δ . The value of a fiducial probability should be chosen not below $\alpha \geq 0,8$, and value of the limiting relative error $\delta \leq 0,25$. The most expedient α values = 0,9 ÷ 0,95, $\delta = 0,1 \div 0,05$.

3. Operational reliability of electromechanical system of open-pit mine rope shovels

Reliability of electromechanical system of open-pit mine rope shovels is defined by reliability of its separate parts: mechanical, electric and control systems. Various factors of mining also have significant effect on reliability and safety of functioning of rope shovels and their elements.

When studying this problem statistical data from 6 open-pit mines which belong to JSC Kuzbassrezugol Coal Company were obtained and investigated, namely on open-pit mines Kedrovsky, Krasnobrodsky and Mokhovsky for 2014-2015, and on open-pit mines Bachatsky, Kaltansky, Taldinsky for 2012-2013. The obtained data were consolidated in statistical ranks and processed on the personal computer by the known methods of mathematical statistics [7 - 12] with use of the software of Microsoft Office Excel 2013 and Statistica 13 Trial.

The distribution law parameters of rope shovel electromechanical system are presented in tab. 1.

Table 1. The distribution law parameters of a time per fault of rope shovel electromechanical system

Elements systems	Time of observation t, h	Quantity of random values in a row	Failure rate $\lambda \cdot 10^{-3}$, 1/h	Average time per fault t_0 , h	Distribution law
Kedrovsky open-pit mine					
Mechanical part	17520	627	30,3	32,9	Exponential
Electric part	17520	640	78,1	12,8	Exponential

Control system	17520	77	11,8	84,6	Exponential
Krasnobrodsky open-pit mine					
Mechanical part	17520	810	28,1	48,3	Exponential
Electric part	17520	793	91,2	23,3	Exponential
Control system	17520	91	19,3	93,2	Exponential
Mokhovsky open-pit mine					
Mechanical part	17520	610	19,3	29,7	Exponential
Electric part	17520	585	63,2	11,6	Exponential
Control system	17520	67	10,4	72,1	Exponential
Bachatsky open-pit mine					
Mechanical part	17520	523	18,7	27,4	Exponential
Electric part	17520	585	53,2	10,6	Exponential
Control system	17520	69	11,4	73,1	Exponential
Kaltansky open-pit mine					
Mechanical part	17520	823	27,2	43,5	Exponential
Electric part	17520	745	81,2	19,8	Exponential
Control system	17520	88	17,3	78,3	Exponential
Taldinsky open-pit mine					
Mechanical part	17520	647	31,1	31,8	Exponential
Electric part	17520	623	77,3	11,6	Exponential
Control system	17520	68	10,3	79,5	Exponential

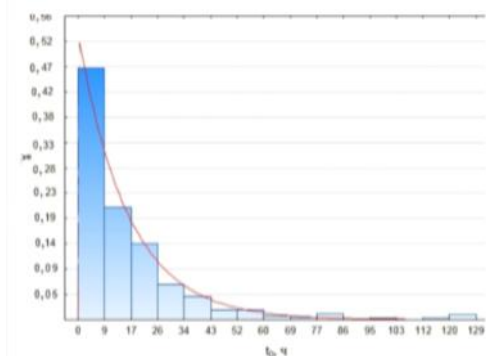


Figure 1. Histograms and distribution frequency functions of a time per fault of a mechanical part of rope shovels

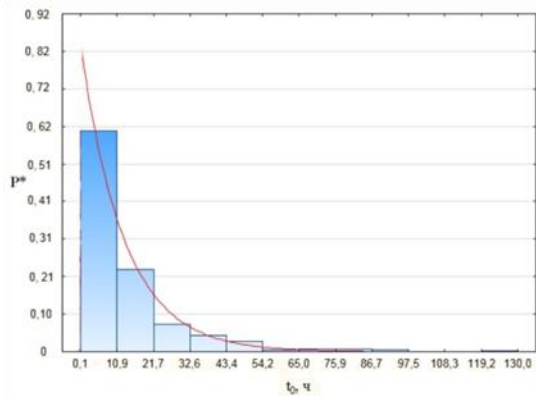


Figure 2. Histograms and distribution frequency functions of a time per fault of an electric part of rope shovels

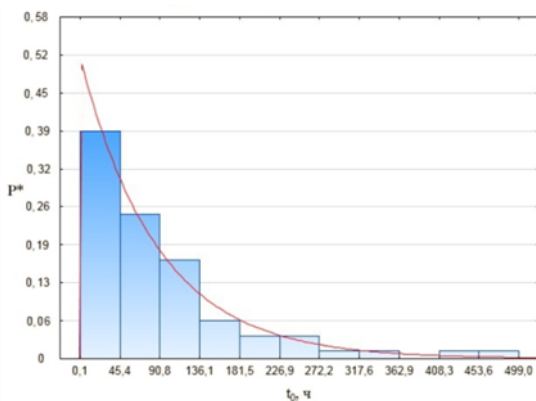


Figure 3. Histograms and distribution frequency functions of a time per fault of a control system of rope shovels

In fig. 1 – 3 histograms and distribution frequency functions of time of rope shovel no-failure operation are shown on open-pit mine Kedrovsky.

Reconstructibility parameters of electromechanical system of rope shovels are presented in tab. 2.

Table 2. The distribution law parameters of a time per fault of rope shovel electromechanical system

Elements systems	Time of observation t, h	Quantity of random values in a row	Intensity of restitutions, 1/h	Mean time to repair t_R, h	Distribution law
Kedrovsky open-pit mine					
Mechanical part	17520	627	0,12	8,57	Exponential
Electric part	17520	640	0,15	6,67	Exponential
Control system	17520	77	0.26	3,86	Exponential
Krasnobrodsky open-pit mine					
Mechanical	17520	810	0,13	8,96	Exponential

part					
Electric part	17520	793	0,16	7,01	Exponential
Control system	17520	91	0,28	3,99	Exponential
Mokhovskiy open-pit mine					
Mechanical part	17520	610	0,11	8,17	Exponential
Electric part	17520	585	0,14	6,98	Exponential
Control system	17520	67	0.25	3,78	Exponential
Bachatsky on open-pit mine					
Mechanical part	17520	523	0,10	8,59	Exponential
Electric part	17520	585	0,13	6,31	Exponential
Control system	17520	69	0.21	3,81	Exponential
Kaltansky open-pit mines					
Mechanical part	17520	823	0,14	9,06	Exponential
Electric part	17520	745	0,17	7,21	Exponential
Control system	17520	88	0,29	3,92	Exponential
Taldinsky open-pit mine					
Mechanical part	17520	647	0,13	8,67	Exponential
Electric part	17520	623	0,12	8,47	Exponential
Control system	17520	68	0.21	3,80	Exponential

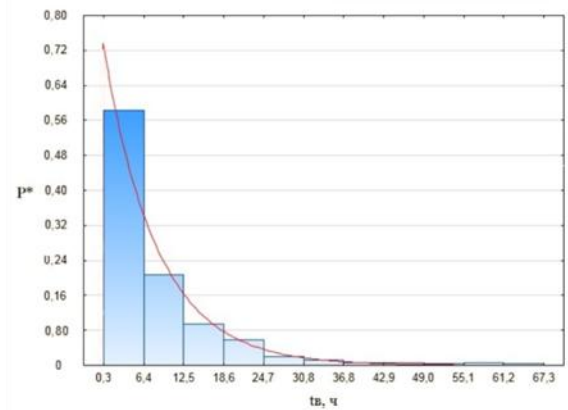


Figure 4. Histograms and distribution frequency functions of restoring time of a mechanical part of rope shovels

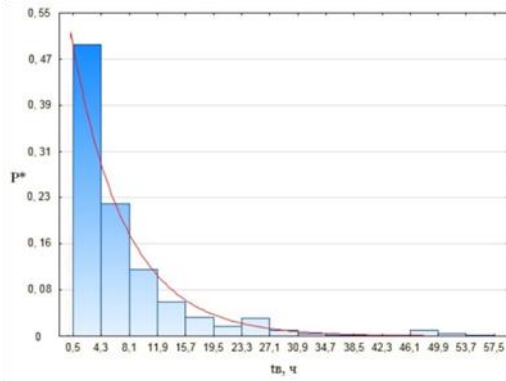


Figure 5. Histograms and distribution frequency functions of restoring time of an electric part of rope shovels

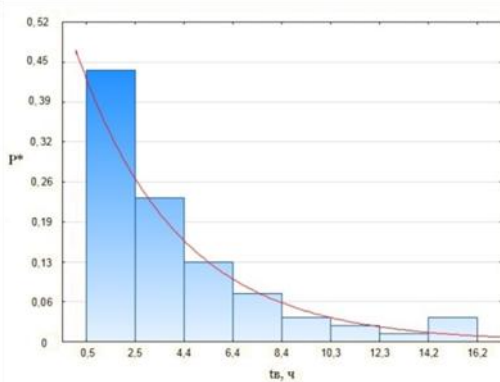


Figure 6. Histograms and distribution frequency functions of restoring time of management system of rope shovels

After processing of all statistical data from 6 open-pit mines it is possible to draw the following conclusions on time per fault and a restoring time::

1. The least time of no-failure operation of electromechanical system is the share of an electric part of rope shovels (the average time per fault t_0 makes 10,6 h (Bachatsky open-pit mine), and the greatest time of no-failure operation - on a control system of rope shovels ($t_0 = 91,2$ h (Krasnobrodsky open-pit mine));

2. The greatest restoring time is the share of a mechanical part of rope shovels (mean restoring time t_R makes 9,06 h (Kaltansky open-pit mines), and the least restoring time - on a control system of rope shovels ($t_R = 3,78$ (Mokhovsky open-pit mine);

3. Electric part of rope shovels has the largest failure rate $\lambda \cdot 10^{-3} = 91,2$ 1/h (Krasnobrodsky open-pit mine).

Processing statistical data it is established that distributions of time per fault and a restoring time will most well be coordinated with the exponential law with a

distribution frequency function of a type $f(t) = -$.

Table 3. Indexes of reliability of separate clusters and details of rope shovels of Kedrovsky open-pit mine for 2014 - 2015

List of breakings	Average time between failures, t_0 , h	Rate of failure $\lambda \cdot 10^{-3}$, 1/h	Total number of failures, h	Mean time to repair t_B , h	Probability of non-failure $P(t)$
High-voltage cable crossing points	1766,0	0,57	6	20,43	$0,46 \cdot 10^{-4}$
High-voltage ring current collector	302,8	3,30	35	7,71	$0,77 \cdot 10^{-25}$
High-voltage flexible cable	321,1	3,14	33	5,26	$0,20 \cdot 10^{-23}$
Control circuits	179,6	5,56	59	4,11	$0,43 \cdot 10^{-42}$
Mechanism drive of an unclosing of the ladle bottom	365,4	2,73	29	6,93	$0,15 \cdot 10^{-20}$
Course mechanism drive	67,5	14,81	157	6,82	$0,18 \cdot 10^{-112}$
Line-operated motor	117,8	8,49	90	5,75	$0,23 \cdot 10^{-64}$
Pressure generator	756,9	1,32	14	6,09	$0,88 \cdot 10^{-10}$
Pressure motor	321,1	3,11	33	5,59	$0,20 \cdot 10^{-23}$
Pressure reducer	2119,3	0,47	5	34,82	$0,25 \cdot 10^{-3}$
Turn generator	407,6	2,45	26	9,04	$0,24 \cdot 10^{-18}$
Turn motor	185,9	5,37	57	5,16	$0,11 \cdot 10^{-40}$
Turn reducer	378,4	2,64	28	7,29	$0,78 \cdot 10^{-20}$
Rise generator	189,2	5,28	56	8,36	$0,61 \cdot 10^{-40}$
Rise motor	53,8	18,54	197	5,95	$0,34 \cdot 10^{-141}$
Rise reducer	441,5	2,26	24	28,97	$0,58 \cdot 10^{-17}$
Ladle	64,2	15,57	165	4,94	$0,33 \cdot 10^{-118}$
Track	61,2	16,33	173	9,01	$0,59 \cdot 10^{-124}$
Lubricant	2119,3	0,47	5	2,32	$0,25 \cdot 10^{-3}$
Rope	89,8	11,13	118	11,68	$0,18 \cdot 10^{-84}$
Shock-absorber	311,7	3,21	34	2,59	$0,38 \cdot 10^{-24}$

4. Influence of operation activity level on reliability of an electromechanical inventory of rope shovels

Reliability of electromechanical system of rope shovels is caused by smooth operation of its separate clusters which poor reliability reduces time of operation and efficiency of all complex of the rope shovel. The preliminary analysis of the emergency shutdowns of rope shovels on 6 open-pit mines showed that the largest duration of the outage times is the share of a mechanical part for the reasons of misuse of an inventory, low level of scheduled maintenance, influence of weather and climatic factors and also qualification of working personnel. For the detailed analysis of idle times the data on the most often found failures of rope shovels of the above-named open-pit mines were processed.

Reliability indicators of separate clusters and details of the rope shovels affecting on their reliability are given in tab. 3. It is clear from the table that the greatest number of the emergency shutdowns – 197, happened because of rise engine failure. The considerable number of breakings was the result of caterpillar failure – 173, a ladle – 165, the course mechanism drive – 157 and a rope – 118 breakings. The highest failure rate $\lambda \cdot 10^{-3}$ falls on the rise engine – 18,541/h; caterpillars – 16,331/h; a ladle – 15,571/h and the course mechanism drive – 14,811/h.. The greatest lost time t_B is the share of repair: a pressure reducer – 34,82 h; a rise reducer – 28,97 h; high-voltage cable crossing points – 20,43 h and a rope – 11,68 h.

5. Conclusions

The received statistical data showed community of results on 6 open-pit mines located in various points of the Kuzbass coal basin.

That is why they can find application when scheduling maintenance and repairs and also other actions for increase in operational reliability of rope shovels on the open-pit mines.

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